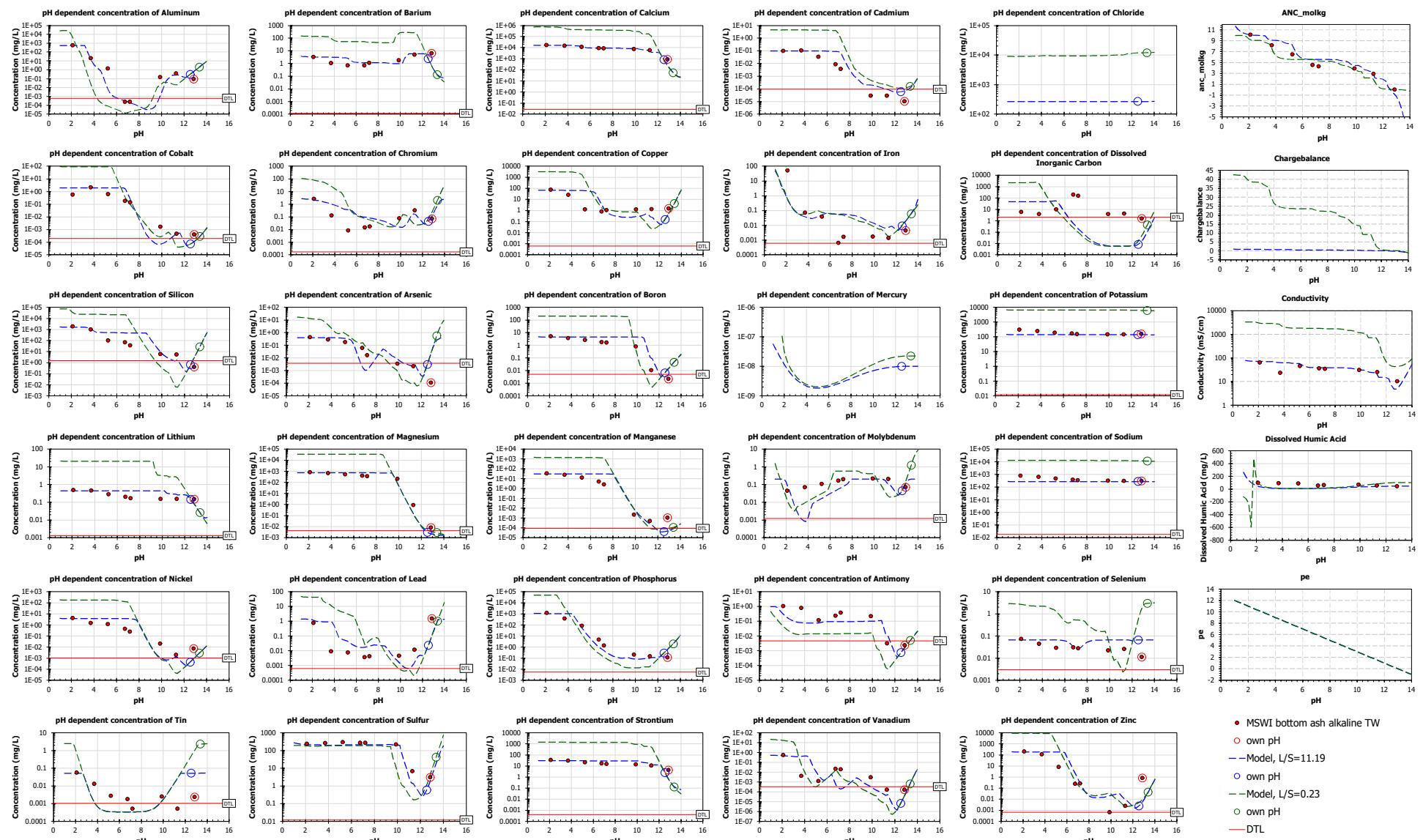
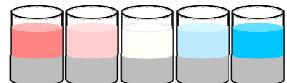


COMPARISON pH DEPENDENCE DATA WITH MODEL



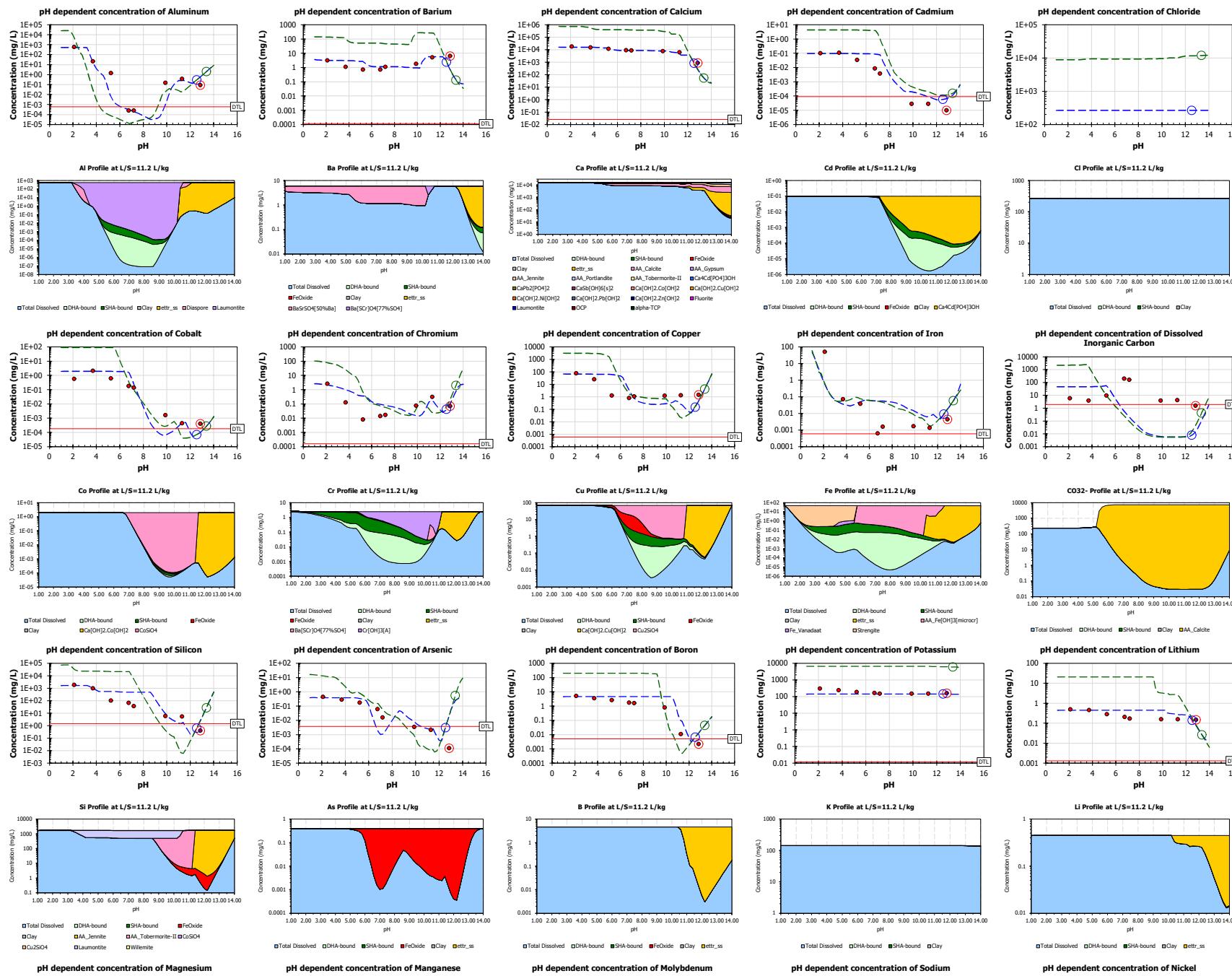
Name MSWI BA TW Alkaline
pH Dependent Leaching Test Scenario



Lab Test

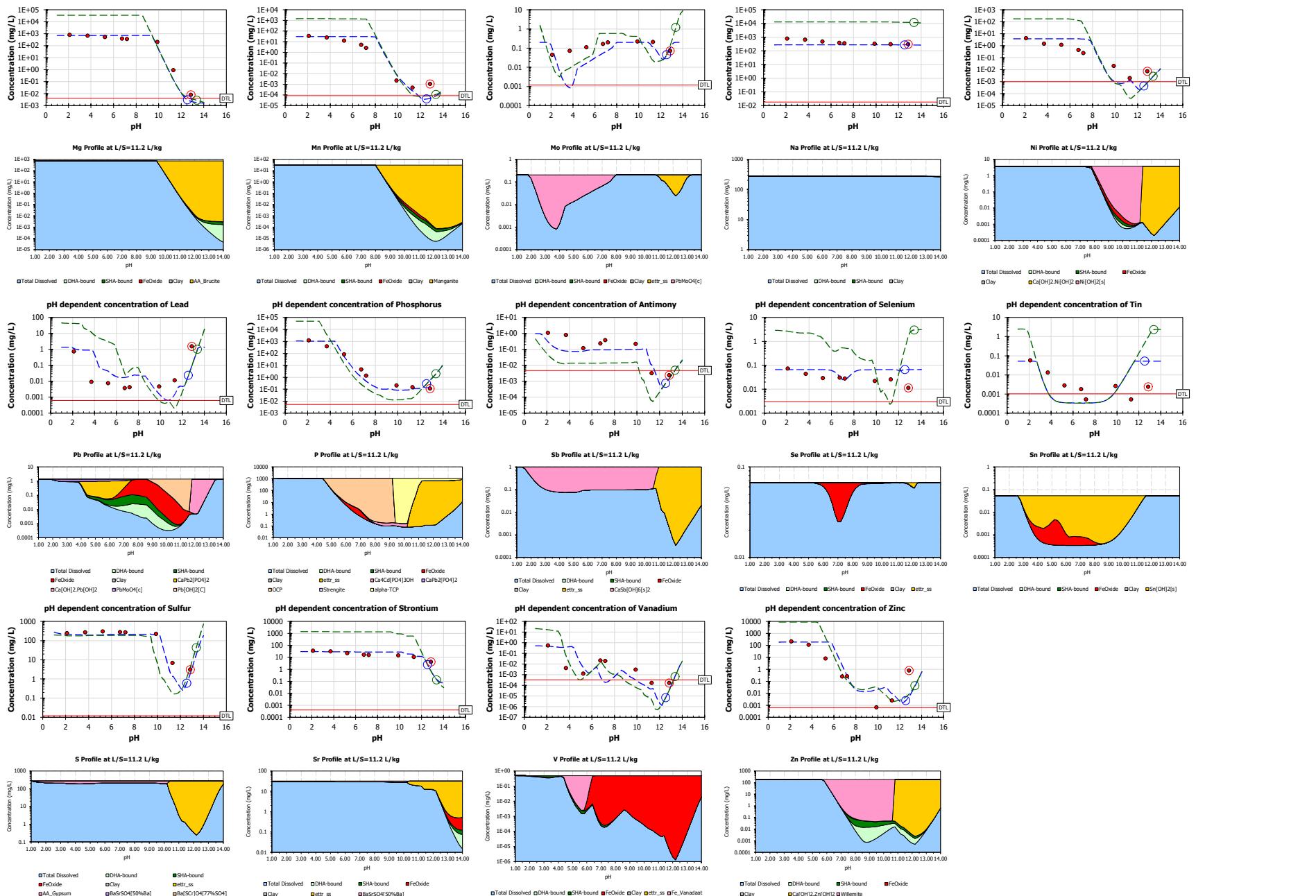
Extra L/S Simulation

| Available Content | | | | | | | | | | | |
|---------------------|----------------------|--|--|---------------|---------------|--------|---|--------|---------------|-----------|----------|
| Model Parameters | | Entity | Unit | Default | Entity | Unit | Default | Entity | Unit | Default | |
| c0 | | Entity | mg/kg | 2.270E-07 | As | mg/kg | 4.419 | Sn | mg/kg | 0.5849 | |
| c1 | | Entity | mg/kg | 1.079E-07 | B | mg/kg | 51.71 | S | mg/kg | 3060 | |
| c2 | | Entity | mg/kg | 6036 | Hg | mg/kg | 2.006E-07 | Sr | mg/kg | 355.6 | |
| c3 | | Entity | mg/kg | 65.30 | K | mg/kg | 1592 | Th | mg/kg | 2.320E-07 | |
| c4 | | Entity | mg/kg | 2.000 | Li | mg/kg | 4.982 | U | mg/kg | 2.380E-07 | |
| c5 | | Entity | mg/kg | 1.794E+05 | Mg | mg/kg | 8123 | V | mg/kg | 5.542 | |
| Clay | mg/kg | Entity | mg/kg | 1.085 | Mn | mg/kg | 341.6 | Zn | mg/kg | 2114 | |
| Dissolved Humic Ac | mg/L | Entity | mg/kg | 3000 | Mo | mg/kg | 2.262 | | | | |
| Hydrous Ferric Oxid | mg/kg | Entity | mg/kg | 21.86 | Na | mg/kg | 3076 | | | | |
| L/S | L/kg | Entity | mg/kg | 27.10 | Ni | mg/kg | 42.28 | | | | |
| pe | | Entity | mg/kg | 761.3 | NO3 | mg/kg | 200.0 | | | | |
| pH | | Entity | mg/kg | 15.00 | Pb | mg/kg | 15.39 | | | | |
| Solid Humic Acid | mg/kg | Entity | mg/kg | 519.8 | P | mg/kg | 1.232E+04 | | | | |
| Extra L/S | L/kg | Entity | mg/kg | 8.110E+04 | Sb | mg/kg | 10.87 | | | | |
| | | Entity | mg/kg | 1.864E+04 | Se | mg/kg | 0.7485 | | | | |
| Solid Solutions | | | | | | | | | | | |
| Name | End Member | Log(K) Reaction | | | | | | | | | |
| ettr_ss | AsO4_Ettringite_ss | -35.00 AsO4_Ettringite_ss + 10 H+ + 8 H2O -> 2 Al[OH]4- + 6 Ca+2 + 3 H3AsO4 + 1 ettr_ss | | | | | | | | | |
| | Ba_Ettringite_ss | 4.008 Ba_Ettringite_ss + 4 H+ + 8 H2O -> 2 Al[OH]4- + 6 Ba+2 + 3 SO4-2 + 1 ettr_ss | | | | | | | | | |
| | BO3_Ettringite_ss | -74.59 BO3_Ettringite_ss + 10 H+ + 8 H2O -> 2 Al[OH]4- + 6 Ca+2 + 3 H3BO3 + 1 ettr_ss | | | | | | | | | |
| | CrO4_Ettringite_ss | -8.592 CrO4_Ettringite_ss + 4 H+ + 8 H2O -> 2 Al[OH]4- + 6 Ca+2 + 3 CrO4-2 + 1 ettr_ss | | | | | | | | | |
| | Ettringite_ss | -10.99 Ettringite_ss + 4 H+ + 8 H2O -> 2 Al[OH]4- + 6 Ca+2 + 3 SO4-2 + 1 ettr_ss | | | | | | | | | |
| | Fe_Ettringite_ss | -8.000 Fe_Ettringite_ss + 4 H+ + 8 H2O -> 6 Ca+2 + 2 Fe[OH]4- + 3 SO4-2 + 1 ettr_ss | | | | | | | | | |
| | Li_Ettringite_ss | -5.691 Li_Ettringite_ss + 4 H+ + 8 H2O -> 2 Al[OH]4- + 5 Ca+2 + 2 Li+ + 3 SO4-2 + 1 ettr_ss | | | | | | | | | |
| | MoO4_Ettringite_ss | -9.592 MoO4_Ettringite_ss + 4 H+ + 8 H2O -> 2 Al[OH]4- + 6 Ca+2 + 3 MoO4-2 + 1 ettr_ss | | | | | | | | | |
| | PO4_Ettringite_ss | 39.10 PO4_Ettringite_ss + 1 H+ + 8 H2O -> 2 Al[OH]4- + 6 Ca+2 + 3 PO4-3 + 1 ettr_ss | | | | | | | | | |
| | Sb[OH]6_Ettringite | -33.80 Sb[OH]6_Ettringite_ss + 7 H+ + 17 H2O -> 2 Al[OH]4- + 6 Ca+2 + 3 Sb[OH]6- + 1 ettr_ss | | | | | | | | | |
| | SeO4-2_Ettringite_ss | -8.592 SeO4-2_Ettringite_ss + 4 H+ + 8 H2O -> 2 Al[OH]4- + 6 Ca+2 + 3 SeO4-2 + 1 ettr_ss | | | | | | | | | |
| | Sr_Ettringite_ss | 4.008 Sr_Ettringite_ss + 4 H+ + 8 H2O -> 2 Al[OH]4- + 3 SO4-2 + 6 Sr+2 + 1 ettr_ss | | | | | | | | | |
| | VO3_Ettringite_ss | -53.79 VO3_Ettringite_ss + 13 H+ + 2 H2O -> 2 Al[OH]4- + 6 Ca+2 + 3 VO2+ + 1 ettr_ss | | | | | | | | | |
| Minerals | | | | | | | | | | | |
| Name | >1E-13 mol/kg | Log(K) | Reaction | Name | >1E-13 mol/kg | Log(K) | Reaction | Name | >1E-13 mol/kg | Log(K) | Reaction |
| AA_Brucite | Yes | -16.84 | AA_Brucite + 2 H+ -> 2 H2O + 1 Mg+2 | CaSb[OH]6[s]2 | Yes | 19.41 | CaSb[OH]6[s]2 + 6 H2O -> 1 Ca+2 + 2 Sb[OH]6- | | | | |
| AA_Calcite | Yes | -7.200 | AA_Calcite + 2 H+ -> 1 Ca+2 + 1 H2CO3 | CaSeO3:2H2O | Yes | 33.51 | CaSeO3:2H2O -> 1 Ca+2 + 2 H+ + 1 H2O + 1 SeO4-2 + 2 e- | | | | |
| AA_Fe[OH]3[microc] | Yes | 18.60 | AA_Fe[OH]3[microc] + 1 H2O -> 1 Fe[OH]4- + 1 H+ | CoSiO4 | Yes | 6.289 | CoSiO4 + 2 H+ -> 2 Co+2 + 1 H2SiO4-2 | | | | |
| AA_Gypsum | Yes | 4.600 | AA_Gypsum -> 1 Ca+2 + 2 H2O + 1 SO4-2 | Cr[OH]3[A] | Yes | 68.13 | Cr[OH]3[A] + 1 H2O -> 1 CrO4-2 + 5 H+ + 3 e- | | | | |
| AA_Jennite | Yes | -7.026 | AA_Jennite + 1.2 H+ -> 1.5 Ca+2 + 2.1 H2O + 0.9 H2SiO4-2 | Cu2SiO4 | Yes | 6.059 | Cu2SiO4 + 2 H+ -> 2 Cu+2 + 1 H2SiO4-2 | | | | |
| AA_Portlandite | Yes | -22.80 | AA_Portlandite + 2 H+ -> 1 Ca+2 + 2 H2O | Diaspore | Yes | 16.13 | Diaspore + 2 H2O -> 1 Al[OH]4- + 1 H+ | | | | |
| AA_Toblermorite-II | Yes | 17.89 | AA_Toblermorite-II -> 1.5 Ca+2 + 0.6 H+ + 0.9 H2O + 1.8 H2SiO4-2 | Fe_Vanadat | Yes | 24.98 | Fe_Vanadat + 2 H2O -> 1 Fe[OH]4- + 1 VO2+ | | | | |
| alpha-TCP | Yes | 25.50 | alpha-TCP -> 3 Ca+2 + 2 PO4-3 | Fluorite | Yes | 10.96 | Fluorite -> 1 Ca+2 + 2 F- | | | | |
| Ba[Sc]O4[77%SO4] | Yes | 10.13 | Ba[Sc]O4[77%SO4] -> 1 Ba+2 + 0.23 CrO4-2 + 0.77 SO4-2 | Laumontite | Yes | 118.0 | Laumontite + 8 H2O -> 2 Al[OH]4- + 1 Ca+2 + 8 H+ + 4 H2SiO4-2 | | | | |
| BaSrSO4[50%Ba] | Yes | 8.221 | BaSrSO4[50%Ba] -> 0.5 Ba+2 + 1 SO4-2 + 0.5 Sr+2 | Manganite | Yes | -25.27 | Manganite + 3 H+ + 1 e- -> 2 H2O + 1 Mn+2 | | | | |
| Ca[OH]2.Co[OH]2 | Yes | -32.40 | Ca[OH]2.Co[OH]2 + 4 H+ -> 1 Ca+2 + 1 Co+2 + 4 H2O | Ni[OH]2[S] | Yes | -10.80 | Ni[OH]2[S] + 2 H+ -> 2 H2O + 1 Ni+2 | | | | |
| Ca[OH]2.Cu[OH]2 | Yes | -31.00 | Ca[OH]2.Cu[OH]2 + 4 H+ -> 1 Ca+2 + 1 Cu+2 + 4 H2O | OCP | Yes | 46.90 | OCP -> 4 Ca+2 + 1 H+ + 2.5 H2O + 3 PO4-3 | | | | |
| Ca[OH]2.Ni[OH]2 | Yes | -32.00 | Ca[OH]2.Ni[OH]2 + 4 H+ -> 1 Ca+2 + 4 H2O + 1 Ni+2 | Pb[OH]2[C] | Yes | -8.150 | Pb[OH]2[C] + 2 H+ -> 2 H2O + 1 Pb+2 | | | | |
| Ca[OH]2.Pb[OH]2 | Yes | -30.00 | Ca[OH]2.Pb[OH]2 + 4 H+ -> 1 Ca+2 + 4 H2O + 1 Pb+2 | Pb2V207 | Yes | 0.9500 | Pb2V207 + 3 H+ -> 1.5 H2O + 1 Pb+2 + 1 VO2+ | | | | |
| Ca[OH]2.Zn[OH]2 | Yes | -30.52 | Ca[OH]2.Zn[OH]2 + 4 H+ -> 1 Ca+2 + 4 H2O + 1 Zn+2 | Pb3[VO4]2 | Yes | -3.070 | Pb3[VO4]2 + 4 H+ -> 2 H2O + 1.5 Pb+2 + 1 VO2+ | | | | |
| Ca3[AsO4]2·6H2O | Yes | -22.30 | Ca3[AsO4]2·6H2O + 6 H+ -> 3 Ca+2 + 6 H2O + 2 H3AsO4 | PbMoO4[C] | Yes | 15.80 | PbMoO4[C] -> 1 MoO4-2 + 1 Pb+2 | | | | |
| Ca4Cd[PO4]3OH | Yes | 39.23 | Ca4Cd[PO4]3OH + 1 H+ -> 4 Ca+2 + 1 Cd+2 + 1 H2O + 3 PO4-3 | Sn[OH]2[S] | Yes | 1.447 | Sn[OH]2[S] + 2 H+ -> 2 H2O + 1 Sn+2 | | | | |
| CaMoO4[c] | Yes | 7.940 | CaMoO4[c] -> 1 Ca+2 + 1 MoO4-2 | Strengite | Yes | 48.00 | Strengite + 2 H2O -> 1 Fe[OH]4- + 4 H+ + 1 PO4-3 | | | | |
| CaPb2[PO4]2 | Yes | 40.76 | CaPb2[PO4]2 -> 1 Ca+2 + 2 PO4-3 + 2 Pb+2 | Willemite | Yes | 6.289 | Willemite + 2 H+ -> 1 H2SiO4-2 + 2 Zn+2 | | | | |



ALKALINE MSWI Bottom Ash TW

COMPARISON DATA AND PROFILES



Sample MSWI bottom ash alkaline TW

Residual details, concentrations

| Fraction | Residuals as log(model/sample) | | | | | | | | Total Avg Deviation |
|---------------|--------------------------------|-------|-------|-------|-------|-------|-------|-------|---------------------|
| | pH | 8 | 7 | 6 | 5 | 4 | 3 | 2 | |
| Al | -0.04 | -0.07 | -2.34 | 0.11 | -0.09 | -2.14 | -0.15 | 0.86 | 0.41 |
| As | -0.04 | 0.14 | 0.30 | -1.47 | -1.15 | 0.36 | 0.16 | 2.33 | 0.38 |
| B | -0.04 | 0.11 | 0.25 | 0.43 | 0.46 | 0.77 | 0.95 | 0.81 | 0.20 |
| Ba | 0.01 | 0.45 | 0.57 | 0.22 | 0.02 | -0.27 | 0.06 | -0.97 | 0.16 |
| Br | - | - | - | - | - | - | - | - | - |
| Ca | -0.04 | 0.02 | 0.06 | -0.01 | 0.01 | 0.02 | -0.11 | -0.53 | 0.07 |
| Cd | -0.01 | -0.04 | 0.45 | 1.02 | 1.33 | 0.86 | 0.51 | 0.83 | 0.27 |
| Cl | - | - | - | - | - | - | - | - | - |
| Co | 0.54 | -0.04 | 0.51 | 0.95 | 0.24 | -1.37 | 0.02 | -0.57 | 0.24 |
| CO32- | - | - | - | - | - | - | - | - | - |
| Cr | -0.08 | 0.90 | 1.67 | 0.83 | 0.68 | -0.69 | -0.30 | 0.21 | 0.29 |
| Cu | -0.04 | 0.43 | 1.69 | 0.64 | -0.14 | -0.63 | -0.73 | -0.47 | 0.27 |
| F | - | - | - | - | - | - | - | - | - |
| Fe | -1.96 | -0.28 | 0.13 | 1.97 | 1.54 | 0.94 | 0.73 | 0.62 | 0.43 |
| Hg | - | - | - | - | - | - | - | - | - |
| K | -0.32 | -0.23 | -0.12 | -0.06 | -0.03 | -0.02 | -0.01 | -0.04 | 0.05 |
| Li | -0.04 | 0.00 | 0.21 | 0.35 | 0.43 | 0.46 | 0.25 | -0.29 | 0.11 |
| Mg | -0.04 | 0.04 | 0.15 | 0.28 | 0.31 | -0.38 | -0.78 | -0.55 | 0.14 |
| Mn | -0.04 | 0.11 | 0.39 | 0.79 | 1.07 | 0.60 | -0.29 | -1.33 | 0.25 |
| Mo | 0.31 | -1.92 | -0.82 | -0.47 | -0.40 | -0.03 | -0.26 | 0.18 | 0.28 |
| Na | -0.44 | -0.37 | -0.23 | -0.14 | -0.11 | -0.07 | -0.04 | -0.04 | 0.08 |
| Ni | -0.04 | 0.41 | 0.51 | 0.92 | 1.18 | -1.26 | -0.21 | -0.91 | 0.28 |
| NO3 | - | - | - | - | - | - | - | - | - |
| P | -0.05 | 0.45 | -0.19 | -0.64 | -0.46 | -0.39 | -0.15 | 0.73 | 0.16 |
| Pb | 0.19 | 1.99 | 0.75 | 0.68 | 0.69 | -0.45 | -0.85 | -1.19 | 0.35 |
| S | -0.05 | -0.13 | -0.17 | -0.10 | -0.10 | -0.04 | -0.68 | -0.18 | 0.09 |
| Sb | -0.55 | -0.99 | -0.18 | -0.38 | -0.60 | -0.34 | 0.53 | -0.18 | 0.19 |
| Se | -0.04 | 0.19 | 0.36 | 0.03 | -0.04 | 0.48 | 0.41 | 0.77 | 0.14 |
| Si | -0.04 | 0.01 | 0.73 | 0.87 | 1.13 | 0.20 | -0.52 | 0.84 | 0.24 |
| Sn | -0.04 | -1.03 | -0.90 | -0.72 | -0.18 | -0.26 | 1.73 | 1.35 | 0.34 |
| Sr | -0.06 | -0.01 | 0.14 | 0.24 | 0.27 | 0.31 | 0.15 | -0.79 | 0.12 |
| Th | - | - | - | - | - | - | - | - | - |
| U | - | - | - | - | - | - | - | - | - |
| V | -0.06 | 1.98 | 0.57 | -1.51 | -1.99 | -0.95 | -0.53 | -0.62 | 0.43 |
| Zn | -0.04 | 0.23 | 1.38 | 0.93 | 0.03 | 1.50 | 0.59 | -2.15 | 0.40 |
| Avg Deviation | 0.08 | 0.15 | 0.16 | 0.15 | 0.15 | 0.15 | 0.11 | 0.18 | 0.24 |

Legend

Total Average Deviation Square root of the sum of the squared values of residuals divided by the number of values, over the entire X range.

User Average Deviation Square root of the sum of the squared values of residuals divided by the number of values, over the user defined X range.

Fractional Average Deviation Square root of the sum of the squared values of residuals divided by the number of values, over the fraction.

Note that the Total and User Average Deviation columns are averages as well.

Values below 1 are considered adequate description